

E32

E32-SLRA4-50-M22

一体型 3°



Fig. 1

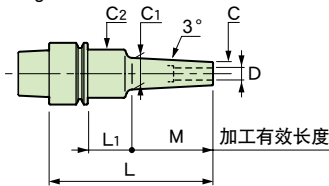
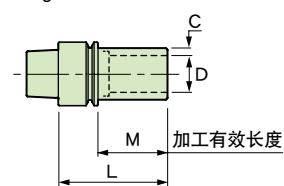


Fig. 2



E32-SLSA6-90 cv

一体型 CURVE

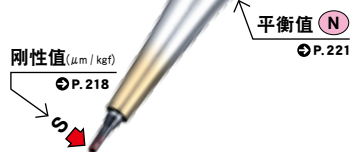
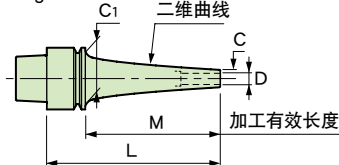
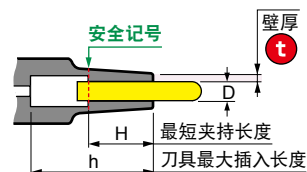


Fig. 3



■ 注意事项

- HSK-E锥柄的刀柄没有附带冷却液导管。如需使用, 请向敝司垂询。
- 刀具安装时, 插入刀具时, 请务必将刀具插入比安全记号更深的位置。

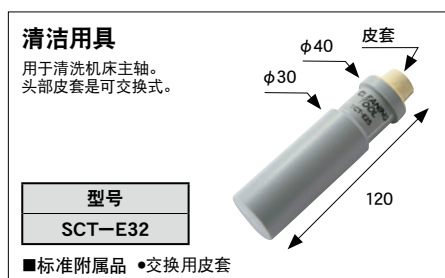


CV: 曲线

壁厚

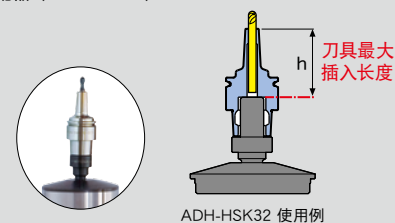
型号	Fig.	φD	φC	t	L	M	L1	φC1	φC2	H	h	Kg	N	S	缩略图
E32-SLSA3-50-M22	1	3	6	1.5	50	22	8	8.3	20	9	42	0.1	0.4	4.7	1
-70-M42					70	42		10.4			62	0.2		9.5	2
-85-M42					85		23		25		77		0.8	9.4	3
-SLRA3-50-M22	1	3	7.5	2.25	50	22	8	9.8	20	9	42	0.1	0.4	2.8	4
-70-M42					70	42		11.9			62	0.2		5.3	5
-85-M42					85		23		25		77		0.8	5.5	6
E32-SLSA3.175-50-M22	1	3.175	6.175	1.5	50	22	8	8.5	20	9	42	0.1	0.4	4.4	7
E32-SLSA4-50-M22	1	4	7	1.5	50	22	8	9.3	20	12	42	0.1	0.4	3.6	8
-70-M42					70	42		11.4			62	0.2		7.3	9
-85-M42					85		23		25		77		0.8	7.4	10
-SLRA4-50-M22	1	4	10	3	50	22	8	12.3	20	12	42	0.2	0.4	1.7	11
-70-M42					70	42		14.4			62		0.5	3.1	12
-85-M42					85		23		25		77		0.9	3.2	13
-SLSA4-60 CV	3	4	7	1.5	60	40	—	26	—	12	43	0.2	0.6	2.4	14
-90 CV					90	70					73		0.8	6.1	15
E32-SLSA6-70-M42	1	6	9	1.5	70	42	8	13.4	20	18	62	0.2	0.5	4.8	16
-SLRA6-50-M22	1	6	12	3	50	22	8	14.3	26	18	39	0.2	0.5	1.2	17
-70-M42					70	42		16.4			62			2.4	18
-85-M42					85		23		25		77		0.9	2.5	19
-SLSA6-60 CV	3	6	9	1.5	60	40	—	26	—	18	43	0.2	0.7	1.9	20
-90 CV					90	70					73		0.9	4.9	21
E32-SLRA8-50-M22	1	8	14	3	50	22	8	16.3	26	24	39	0.2	0.5	1	22
-85-M42					85	42	23	18.4	25		48		0.9	2.1	23
-SLSA8-60 CV	3	8	11	1.5	60	40	—	26	—	24	38	0.2	0.7	1.6	24
-90 CV					90	70							1	4	25

型号	Fig.	ϕD	ϕC	t	L	M	L ₁	ϕC_1	ϕC_2	H	h	Kg	N	S	缩略图
E32-SLRA10-55-M22	1	10	16	3	55	22	13	18.3	26	25	44	0.2	0.6	0.9	26
-SLSA10-60 CV	3	10	13	1.5	60	40	—	26	—	30	48	0.2	0.8	1.4	27
-90 CV					90	70					60		1.1	3.5	28
E32-SLRA12-55-M22	1	12	20	4	55	22	13	22.3	26	30	44	0.2	0.7	0.7	29
E32-SLRA16-55-M35	2	16	26	5	55	35	—	—	—	32	44	0.2	0.6	0.7	30



⚠ 留意最大插入长!

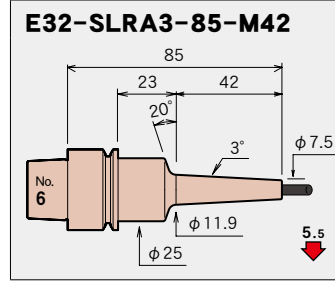
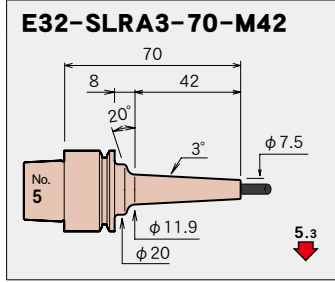
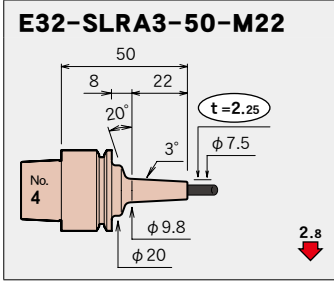
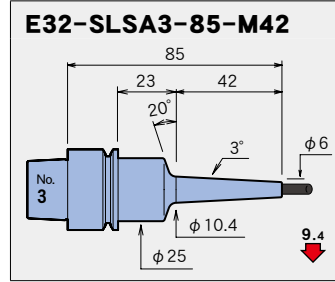
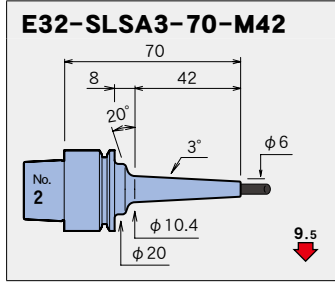
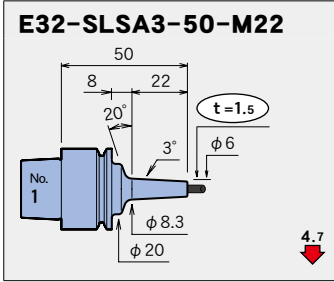
装夹刀具时如超过刀具最大插入长 (h), 刀柄将无法准确被加工中心主轴夹持, 产生故障。热装时, 请使用专用的适配器 (ADH-HSK32)。



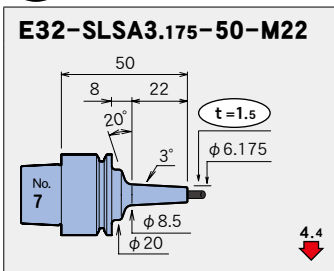
SUGINO
SODICK
DMG MORI
MAKINO
MITSUI SEIKI
MITSUBISHI
YASDA

Xion-III / Xion-II-5AX
UH430L LN4X / UH650L
HSC 20 linear
V22 / V33i / iQ300 / iQ500
VL30 / VL50
 $\mu V1$
YMC430 verII /
YMC650

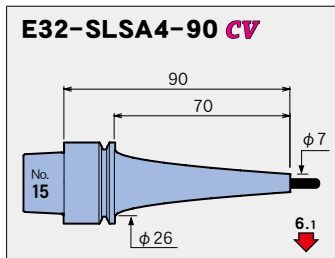
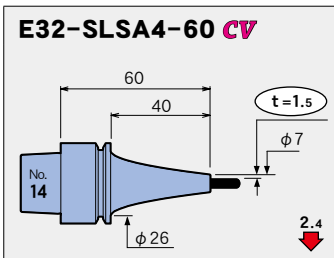
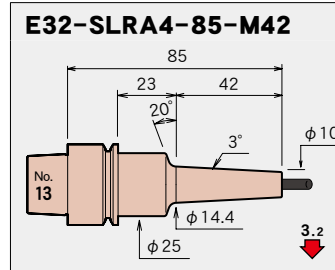
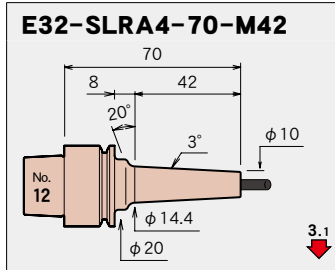
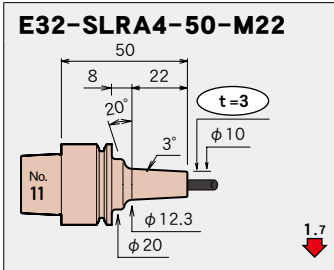
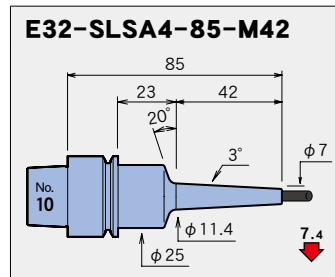
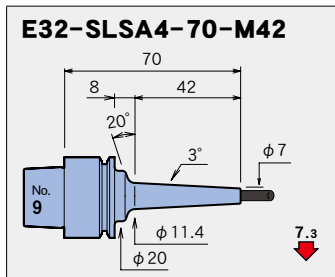
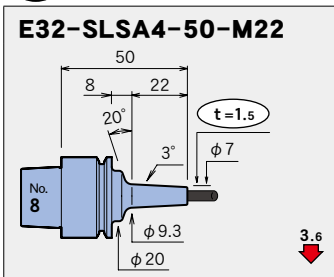
φ 3



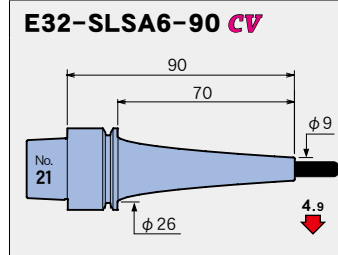
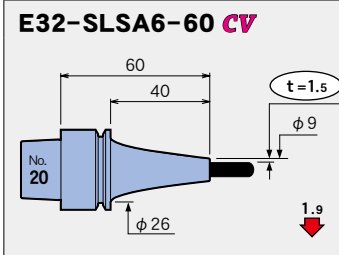
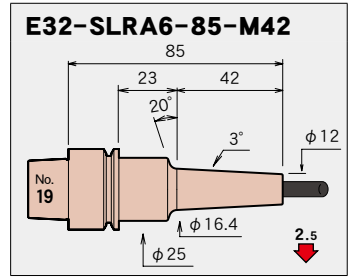
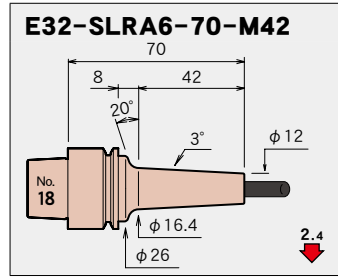
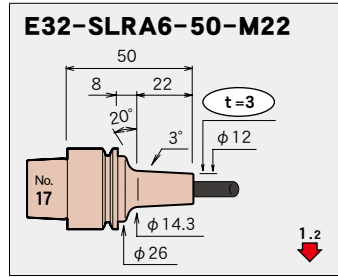
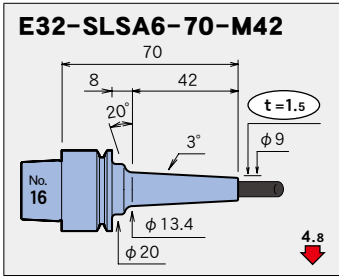
φ 3.175



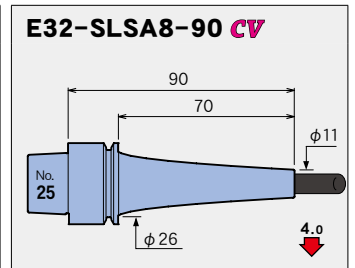
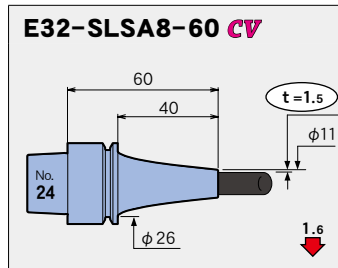
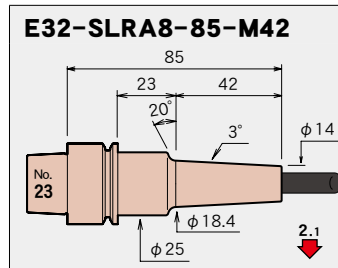
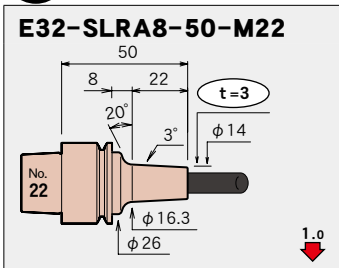
φ 4



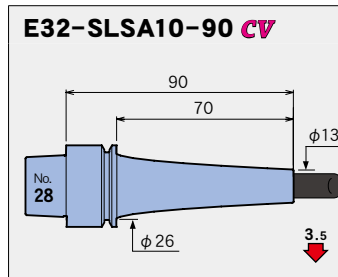
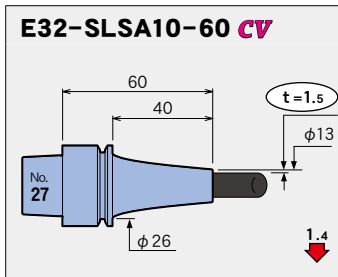
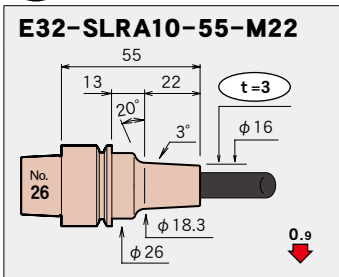
φ6



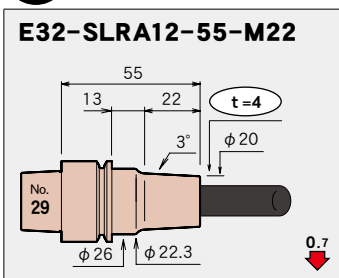
φ8



φ10



φ12



φ16

